

Customer Order/Proforma:1097

Dated: 10/05/2022

Customer Name:

KI-SAL OY
KEILARANTA 10 E
02150 ESPOO FINLANDIA

DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

It is hereby declared that the items listed in table A are compliance with:

The European Union Legislation:

Regulation 1935/2004/EC

Regulation 2023/2006/EC

European Parliament and Council Directive 94/62/EC

Regulation 10/2011/EC (for containers made by paper / trayboard + PET)

UNI EN 13432:2002 (for PLA lids)

Regulation 282/2008/EC (for R-PET lids)

The following Italian Legislation:

DPR 777/82 and subsequent updates and amendments

DM 21/03/1973 and subsequent updates and amendments

D.Lvo 108/92 and subsequent updates and amendments

D.Lvo 152/2006 and subsequent updates and amendments For environmental standards

Other Legislation:

BfR Recommendation XXXVI, BfR XXXVI/2

Code of Federal Regulations, Food and Drugs (FDA), 21 CFR Ch. I § 176.170, § 176.180 (§ 176.180, na per Salad Bowls), § 177.1630 for Plastic Lids

Inks are in conformity with the requirements stated by EUPIA

The the materials / articles mentioned above meet the purity requirements established by the Ministerial Decree of 21.03.1973 and the following composition requirements:

- Material suitable for contact with food for which migration tests are required
(at least 75% fibrous matter, at most 10% bulking substances, at most 15% auxiliary substances)
- Material suitable for contact with food for which migration tests are not required
(at least 60% fibrous matter, maximum 25% filler substances, maximum 15% auxiliary substances)

Restrictions related to heavy metals migration, PAA and BPA

The material and products respect the specific release limits defined related to heavy metals, aromatic amines and bisphenol A (BPA)

Dual use substances

No substances regulated by Reg. (EC) N. 1333/2008 and by Reg. (CE) N. 1334/2008 (substances also called "dual use additives") are added in the articles. According to experimental data and / or theoretical calculations, these substances comply with the provisions of art. 11 paragraph 3, letter a, b of Reg. (EU) N. 10/2011 and DM 21/03/73



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TABLE A

The materials / articles are manufactured with:

<i>Ecopack Item Code</i>	<i>Description</i>	<i>Material Description</i>
716050B	TULIP 160/50 BROWN 50GR 200 PCS	Slip easy Brown paper. Paper produced from pure virgin fibre Grammage: 50 gsm \pm 5 %
715050PV	TULIP 150/50 GREEN 50GR 267 PCS POINTED TIPS	Slip easy and greaseproof print impregnated green paper. Paper produced from pure virgin fibre Grammage: 50 gsm \pm 5 %
717550B	TULIP 175/50 BROWN 50GR 200 PCS POINTED TIPS	Slip easy Brown paper. Paper produced from pure virgin fibre Grammage: 50 gsm \pm 5 %
717550	TULIP 175/50 WHITE 50GR 200 PCS POINTED TIPS	Slip easy White paper. Paper produced from pure virgin fibre Grammage: 50 gsm \pm 5 %
717550PA	TULIP 175/50 50GR ORANGE 200 PCS POINTED TIPS	Slip easy and greaseproof print impregnated orange paper. Paper produced from pure virgin fibre Grammage: 50 gsm \pm 5 %
8011320B	PIE 113*20H TOP 125/137 BROWN SIL	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Grease proof brown paper. Paper produced with pure virgin fibre Grammage: 75 + 75 gsm \pm 5% Glue: Water based adhesive for paper lamination
8011320NCT	PIE 113*20H TOP 123/136 BLACK PET	Black Paperboard laminated with PET Paper produced with only virgin fibre Grammage: 190 gsm \pm 5% + 40 μ m
8013520B/2	PIE 135*20H TOP 146/158 BROWN SIL	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Grease proof brown paper. Paper produced with pure virgin fibre Grammage: 75 + 75 gsm \pm 5% Glue: Water based adhesive for paper lamination
8015550BG	PLUMPY 158*55*52H PREMIUM SIL TOP 176x73/190x87	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Brown paper. Paper produced with pure virgin fibre Grammage: 75 + 60 gsm \pm 5% Glue: Water based adhesive for paper lamination Print: Gold floreal print on brown background; Ink suitable for food

8015550G	PLUMPY 158*55*52H GOLDEN SIL TOP 176x73/190x87	Realized by laminating two pieces of paper. Internal side: Grease proof golden paper treated with silicone on internal side. External side: Golden unbleached golden greaseproof paper. Paper produced with pure virgin fibre Grammage: 75 + 65 gsm +/- 5% Glue: Water based adhesive for paper lamination
8015550GG	PLUMPY 158*55*52H PREMIUM YELLOW SIL TOP 176x73/190x87	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Kraft paper. Paper produced with pure virgin fibre Grammage: 75 + 40 gsm +/- 5% Glue: Water based adhesive for paper lamination Print: Orange floreal print on yellow background; Ink suitable for food
8016030B/1	PIE 160*30H TOP 170/180 BROWN SIL	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Grease proof brown paper. Paper produced with pure virgin fibre Grammage: 75 + 75 gsm +/- 5% Glue: Water based adhesive for paper lamination
8016030NCT	PIE 160*30H TOP 172/186 BLACK PET	Black Paperboard laminated with PET Paper produced with only virgin fibre Grammage: 190 gsm +/-5% + 40 µm Print: Black print Ink suitable for food packaging
8019825B	PIE 198*25H TOP 205/217 BROWN SIL	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Grease proof brown paper. Paper produced with pure virgin fibre Grammage: 125 + 75 gsm +/- 5% Glue: Water based adhesive for paper lamination
8019825STKSO	PIE 198*25H TOP 208/218 POROKYLAN SIL	Realized by laminating two pieces of paper Internal side: Grease proof paper treated with silicone on internal side. External side: Grease proof paper. Paper produced with pure virgin fibre Grammage: 40 + 125 gsm +/- 5% Glue: Water based adhesive for paper lamination Print: Red print Ink suitable for food packaging
8019962BG	PLUMPY 199*73*62H PREMIUM SIL TOP 220x94/233,4x107,4	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Brown paper. Paper produced with pure virgin fibre Grammage: 75 + 80 gsm +/- 5% Glue: Water based adhesive for paper lamination Print: Gold floreal print on brown background; Ink suitable for food
8022025B	PIE 220*25H TOP 232/247 BROWN SIL	Realized by laminating two pieces of paper. Internal side: Grease proof



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		brown paper treated with silicone on internal side. External side: Grease proof brown paper. Paper produced with pure virgin fibre Grammage: 85 + 85 gsm +/- 5% Glue: Water based adhesive for paper lamination
8027024B	PIE 270*24H TOP 280/292 BROWN SIL	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Grease proof brown paper. Paper produced with pure virgin fibre Grammage: 125 + 75 gsm +/- 5% Glue: Water based adhesive for paper lamination
8027222B	PIE 272*82*22,5H TOP 282x92/295x105 BROWN SIL	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Grease proof brown paper. Paper produced with pure virgin fibre Grammage: 125 + 75 gsm +/- 5% Glue: Water based adhesive for paper lamination
8027222G	PIE 272*82*22,5H GOLDEN SIL TOP 282x92/295x105	Realized by laminating two pieces of paper. Internal side: Grease proof golden paper treated with silicone on internal side. External side: Grease proof golden paper. Paper produced with pure virgin fibre Grammage: 125 + 65 gsm +/- 5% Glue: Water based adhesive for paper lamination
8027222NCT	PIE 272*82*22,5H BLACK PET TOP 283x93/297x107	Black Paperboard laminated with PET Paper produced with only virgin fibre Grammage: 190 gsm +/- 5% + 40 µm
806237B	MUFFIN 62*37H TOP 81/91 BROWN NO SIL	Slip Easy brown paper Paper manufactured from only virgin fiber. Grammage: 65 gsm +/- 5%
806816B	PIE 68*68*16H TOP 73x73/89x89 BROWN SIL	Grease proof brown paper treated with silicone on internal side Paper produced with only virgin fibre Grammage: 100 gsm +/- 5%
806816G	PIE 68*68*16H TOP 73x73/89x89 GOLDEN SIL	Grease proof golden paper treated with silicone on internal side Paper produced with only virgin fibre Grammage: 100 gsm +/- 5%
807820B	PIE 78*20H TOP 82/92 BROWN SIL	Grease proof brown paper treated with silicone on internal side Paper produced with only virgin fibre Grammage: 100 gsm +/- 5%
807820G	PIE 78*20H TOP 82/92 GOLDEN SIL	Grease proof golden paper treated with silicone on internal side Paper produced with only virgin fibre Grammage: 100 gsm +/- 5%
808040B	PLUMPY 80*40*40H BROWN SIL TOP 100x55/112x67	Grease proof paper treated with silicon on internal side Paper produced with pure virgin fibre,. Grammage: 100 gsm +/- 5%
808040BG	PLUMPY 80*40*40H PREMIUM SIL TOP 100x55/112x67	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Brown paper. Paper produced with pure virgin fibre Grammage: 75 + 60 gsm +/- 5%



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		Glue: Water based adhesive for paper lamination Print: Gold floreal print on brown background; Ink suitable for food packaging
808040GL	PLUMPY 80*40*40H PREMIUM RED SIL TOP 100x55/112x67	Realized by laminating two pieces of paper. Internal side: Grease proof brown paper treated with silicone on internal side. External side: Kraft paper. Paper produced with pure virgin fibre Grammage: 75 + 40 gsm +/- 5% Glue: Water based adhesive for paper lamination Print: Black floreal print on red background; Ink suitable for food packaging
809020B	PIE 90*20H TOP 100/110 BROWN SIL	Grease proof brown paper treated with silicone on internal side Paper produced with only virgin fibre Grammage: 125 gsm +/- 5%
809020NCT	PIE 90*20H TOP 103/115 BLACK PET	Black Paperboard laminated with PET Paper produced with only virgin fibre Grammage: 190 gsm +/-5% + 40 µm Print: Black print Ink suitable for food packaging
916050	LOTUS 160/50 WHITE 50GR 120 PCS POINTED TIPS	Slip easy white paper Paper produced with only virgin fibre Grammage: 50 gsm +/- 5%
916050B	LOTUS 160/50 BROWN 50GR 120 PCS POINTED TIPS	Slip easy brown paper Paper produced with only virgin fibre Grammage: 50 gsm +/- 5%
916050PA	LOTUS 160/50 ORANGE 50GR 120 PCS POINTED TIPS	Slip easy orange paper Paper produced with only virgin fibre Grammage: 50 gsm +/- 5%
MT224	MUFFIN TRAY 24 CUPS WHITE 50 GR BROWN TR	Tray: paperboard. Muffin: Slip Easy white paper Paper manufactured from only virgin fiber. Grammage: Tray: 400 gsm +/- 5% Muffin: 65 gsm +/- 5% Print: Tray: Gold and brown floreal print; Inks suitable for food packaging.
MT224ST	MUFFIN TRAY 24CUPS COLOURED 50GR BLUE TR	Tray: paperboard. Muffin: Slip Easy white paper Paper manufactured from only virgin fiber. Grammage: Tray: 400 gsm +/- 5% Muffin: 65 gsm +/- 5% Print: Tray: Blue print; Muffin: orange, yellow, green, blue print; inks suitable for food packaging
MT424	MUFFIN TRAY 24 CUPS WHITE 100GR BROWN TR	Tray: paperboard. Muffin: Slip Easy white paper Paper manufactured from only virgin fiber. Grammage: Tray: 400 gsm +/- 5% Muffin: 65 gsm +/- 5% Print: Tray: Gold and brown floreal print; Inks suitable for food packaging.
PA6045GG	PA 60*45H PREMIUM NO PERF	Side wall: Brown paper Produced with pure virgin fibre. Grammage: 80 gsm +/- 5% Glue: Water based adhesive for paper lamination Print: Gold floreal print Ink suitable for food packaging
PB10030	TORTA 100*30H STD DESIGN	Side wall: Realized by gluing two pieces of paper. Internal side: smooth, natural paper. External side: vertical wave, brown paper. Paper produced with pure virgin fibre. Grammage: 60 + 60 gsm +/- 5% Glue: Water based



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		<p>adhesive for paper lamination Print: Gold print Ink suitable for food packaging Bottom: Realized by gluing two pieces of paper. Internal side: natural paper. External side: waved brown paper. Paper produced with pure virgin fibre Grammage: 60+70 gsm +/- 5% Glue: Water based adhesive for paper lamination</p>
PB10030PG	TORTA 100*30H YELLOW	<p>Side wall: Realized by gluing two pieces of paper. Internal side: smooth, natural paper. External side: vertical wave, slip easy and greaseproof print impregnated yellow paper. Paper produced with pure virgin fibre. Grammage: 95 + 50 gsm +/- 5% Glue: Water based adhesive for paper lamination Bottom: Realized by gluing two pieces of paper. Internal side: natural paper. External side: waved brown paper. Paper produced with pure virgin fibre Grammage: 60 + 70 gsm +/- 5% Glue: Water based adhesive for paper lamination</p>
PB15535	TORTA 155*35H STD DESIGN	<p>Side wall: Realized by gluing two pieces of paper. Internal side: smooth, natural paper. External side: vertical wave, brown paper. Paper produced with pure virgin fibre. Grammage: 60 + 60 gsm +/- 5% Glue: Water based adhesive for paper lamination Print: Gold print Ink suitable for food packaging Bottom: Realized by gluing two pieces of paper. Internal side: natural paper. External side: waved brown paper. Paper produced with pure virgin fibre Grammage: 60+70 gsm +/- 5% Glue: Water based adhesive for paper lamination</p>
PB15535PBL	TORTA 155*35H BLUE	<p>Side wall: Realized by gluing two pieces of paper. Internal side: smooth, natural paper. External side: vertical wave, slip easy and greaseproof print impregnated blue paper. Paper produced with pure virgin fibre. Grammage: 95 + 50 gsm +/- 5% Glue: Water based adhesive for paper lamination Bottom: Realized by gluing two pieces of paper. Internal side: natural paper. External side: waved brown paper. Paper produced with pure virgin fibre Grammage: 60 + 70 gsm +/- 5% Glue: Water based adhesive for paper lamination</p>
PB15535PG	TORTA 155*35H YELLOW	<p>Side wall: Realized by gluing two pieces of paper. Internal side: smooth, natural paper. External side: vertical wave, slip easy and greaseproof print impregnated yellow paper. Paper produced with pure virgin fibre. Grammage: 95 + 50 gsm +/- 5% Glue: Water based adhesive for paper lamination Bottom: Realized by gluing two pieces of paper. Internal side: natural paper. External side: waved brown paper. Paper</p>



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		produced with pure virgin fibre Grammage: 60 + 70 gsm +/- 5% Glue: Water based adhesive for paper lamination
T71501110	TULIP TRAY 12 PCS + 20 PCS (7x10) 70 PCS	Natur Kraft Grammage: Tray: 100 gsm +/- 5%
TP27222_EW_BR/LP	LID PET FOR MOULD 8027222NCT/LP 50 PCS	R- PET Thickness: 300 µm
8015550C/LP	PLUMPY 158*55*52H COCOA NO SIL 25 PCS TOP 176x73/190x87	Grease-Proof Paper Paper produced with pure virgin fibre and Cocoa shells Grammage: 150 gsm +/- 5%

Store the boxes closed, in cool and dry place (relative humidity: 40 and 55%, temperature: 20-25°C)

This Declaration is valid as of the date specified below and it will be replaced if significant changes in the material's production alter any essential requirements in terms of compliance or if the legislation specified in this declaration has been amended and updated in such a manner as to require a new evaluation of compliance.
This Declaration is valid in any case valid for a maximum of two years.

Date:
Surname and name: Ferri Annalisa
Position: CEO




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DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS MADE WITH PAPER AND CARTONBOARD INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

PAPER FOOD PACKAGING MOLDS / PAPER CUPS

It is hereby declared that the items listed in table A are compliance with:

TABLE 1	
Reference N.	DESCRIPTION OF FOOD
02	Cereals, cereal products, pastry, biscuits, cakes and other bakers' wares
02.01	Starches
02.02	Cereals, unprocessed, puffed, in flakes (including popcorn, corn flakes and the like)
02.03	Cereal flour and meal
02.04	Dry pasta e.g. macaroni, spaghetti and similar products and fresh pasta
02.05	Dry bakery products, biscuits and dry pastries
02.06	Fresh bakery and pastry products
03	Chocolate, sugar and their derivatives, confectionery
03.01	Chocolate, chocolate-coated products, substitutes and substitutes-coated products
03.02	Confectionery
04.01	Whole fruit, fresh or chilled, unpeeled
04.02	Processed fruit: A. Dried or dehydrated fruits, whole, sliced, flour or powder
04.03	Nuts (peanuts, chestnuts, almonds, hazelnuts, walnuts, pine kernels and others): A. Shelled, dried, flaked or powdered B. Shelled and roasted C. In paste or cream form
04.04	Whole vegetables, fresh or chilled, unpeeled
04.05	Processed vegetables: A. Dried or dehydrated vegetables whole, sliced or in the form of flour or powder B. Fresh vegetables, peeled or cut
05	Fats and oils
05.01	Animals and vegetable fats and oils, whether natural or treated (including cocoa butter, lard, resolidified butter)
05.02	Margarine, butter and other fats and oils made from water emulsions in oil
07.04	Cheeses:
08	Miscellaneous products
08.01	Vinegar
08.02	Fried or roasted food
08.04	Sauces
08.05	Mustard
08.06	Sandwiches, toasted bread pizza and the like containing any kind of foodstuff A. With fatty substances on the surface B. Other

MAXIMUM PROCESS TEMPERATURE:

- Maximum processing temperature: 220°C in traditional oven
- Minimum processing temperature: - 18°C
- Store the boxes in cool and dry place (relative humidity: 40 and 55%, temperature: 20-25°C)

Our products comply with BfR XXXVI and XXXVI/2. Paper and Paperboard for Baking Purposes. Paper and paperboard produced in accordance with BfR Recommendations must not be used at temperatures greater than 220 °C; for the use in microwave ovens a temperature of 150 °C must not be exceeded.

Kindly note that the paper is not a static materials and it's affected by many different factors during baking time (as aqueous components, Fats, sugars, baking oven, time...)

The customer can safely use our products up to 220°C and also at lower temperatures, according to the recipe.

Customers use our products for a wide range of recipes, both salty and sweet.



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DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS MADE INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

SALAD BOWLS

It is hereby declared that the Salad Bowls intended for direct and indirect contact with food, supplied to you for the packing of: Dry, fatty, acids and aqueous foodstuffs

are suitable for the packing of the food reported in table 2

TABLE 2	
Reference N.	DESCRIPTION OF FOOD
02	Cereals, cereal products, pastry, biscuits, cakes and other bakers' wares
02.01	Starches
02.02	Cereals, unprocessed, puffed, in flakes (including popcorn, corn flakes and the like)
02.03	Cereal flour and meal
02.04	Dry pasta e.g. macaroni, spaghetti and similar products and fresh pasta
04.01	Whole fruit, fresh or chilled, unpeeled
04.02	Processed fruit: A. Dried or dehydrated fruits, whole, sliced, flour or powder
04.03	Nuts (peanuts, chestnuts, almonds, hazelnuts, walnuts, pine kernels and others): A. Shelled, dried, flaked or powdered B. Shelled and roasted C. In paste or cream form
04.04	Whole vegetables, fresh or chilled, unpeeled
04.05	Processed vegetables: A. Dried or dehydrated vegetables whole, sliced or in the form of flour or powder B. Fresh vegetables, peeled or cut
05	Fats and oils
05.01	Animals and vegetable fats and oils, whether natural or treated (including cocoa butter, lard, resolidified butter)
05.02	Margarine, butter and other fats and oils made from water emulsions in oil
07.04	Cheeses:
08	Miscellaneous products
08.01	Vinegar
08.02	Fried or roasted food
08.04	Sauces
08.05	Mustard
08.06	Sandwiches, toasted bread pizza and the like containing any kind of foodstuff A. With fatty substances on the surface B. Other

The plastic material is manufactured with the following materials and substances: PP

(in bold the indication of the type of plastic (polymer) and any substances subject to restrictions present in the product, with the indication of the relative specific migration limits)

GLOBAL MIGRATION and SPECIFIC RESTRICTIONS

Substances subject to restrictions

We declare that the material does not contain substances subject to restrictions in the aforementioned legislation and respects the global migration limits and specific restrictions.

The results of the tests carried out are reported below.

- Benzophenone (SML: 0.6 mg/kg – results: ND)
- 4-metilphenzofenone (SML: 0.2 mg/kg – results: ND)
- Heavy Metals (see table 3)

TABLE 3		
METAL	SML	RESULTS
Ba	1 mg/kg	ND
Cb	0.05 mg/kg	ND
Cu	5 mg/kg	ND
Fe	48 mg/kg	ND
Li	0.6 mg/kg	ND
Mn	0.6 mg/kg	ND
Zn	5 mg/kg	ND
Al	1 mg/kg	ND
Ni	0.2 mg/kg	ND

Global Migration analysis

In table 4: terms of analysis carried out for migration test on products

TABLE 4 – TEST CONDITIONS	
SIMULANT *	TERMS (TIME AND TEMPERATURE) *
Distilled Water	2 h at 65.5°C for short contact
n-Heptane	2 h at 37.8°C for short contact
8% ethanol	2 h at 65.5°C for short contact
50% ethanol	2 h at 65.5°C for short contact
*reference to FDA CFR § 176.170.	

The global migration limit, together with other specific restrictions to which the monomers and / or additives present in the material may be subjected, are in compliance with the conditions of use mentioned above. The statement is supported by analytical tests conducted in accordance with FDA CFR § 176.170 or based on calculations made considering the content of the substances subject to migration limits

EXCLUSIONS

The articles are not suitable to get in contact with foodstuff that differ from the ones reported in table 2



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DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS MADE INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

LIDS for SALAD BOWLS / LIDS for PIE / PLUMPY

It is hereby declared that the PLA / PET LIDS for SALAD BOWLS and R-PET LIDS for PIE / PLUMPY are intended for direct and indirect contact with food, supplied to you for the packing of: Dry, fatty, acids and aqueous foodstuffs

are suitable for the packing of the food reported in table 5

TABLE 5	
Reference N.	DESCRIPTION OF FOOD
02	Cereals, cereal products, pastry, biscuits, cakes and other bakers' wares
02.01	Starches
02.02	Cereals, unprocessed, puffed, in flakes (including popcorn, corn flakes and the like)
02.03	Cereal flour and meal
02.04	Dry pasta e.g. macaroni, spaghetti and similar products and fresh pasta
04.01	Whole fruit, fresh or chilled, unpeeled
04.02	Processed fruit: A. Dried or dehydrated fruits, whole, sliced, flour or powder
04.03	Nuts (peanuts, chestnuts, almonds, hazelnuts, walnuts, pine kernels and others): A. Shelled, dried, flaked or powdered B. Shelled and roasted C. In paste or cream form
04.04	Whole vegetables, fresh or chilled, unpeeled
04.05	Processed vegetables: A. Dried or dehydrated vegetables whole, sliced or in the form of flour or powder B. Fresh vegetables, peeled or cut
05	Fats and oils
05.01	Animals and vegetable fats and oils, whether natural or treated (including cocoa butter, lard, resolidified butter)
05.02	Margarine, butter and other fats and oils made from water emulsions in oil
07.04	Cheeses:
08	Miscellaneous products
08.01	Vinegar
08.02	Fried or roasted food
08.04	Sauces
08.05	Mustard
08.06	Sandwiches, toasted bread pizza and the like containing any kind of foodstuff A. With fatty substances on the surface B. Other

GLOBAL MIGRATION and SPECIFIC RESTRICTIONS

Substances subject to restrictions

We declare that the material does not contain substances subject to restrictions in the aforementioned legislation and respects the global migration limits and specific restrictions.

The results of the tests carried out are reported below.

Heavy Metals (see Table 6)

TABLE 6		
METAL	SML	RESULTS
Cd	Absence (mg/kg)	ND
Pb	Absence(mg/kg)	ND
Al	1	ND
BA	1	ND
Co	0.05	ND
Cu	5	ND
Fe	48	ND
Li	0.6	ND
Mn	0.6	ND
Zn	5	ND
Ni	0.02	ND

Global Migration analysis

In table 7: terms of analysis carried out for migration test on SALAD BOWLS LIDS

TABLE 7 – TEST CONDITIONS	
SIMULANT *	*TERMS (TIME AND TEMPERATURE) *
10% ethanol in aqueous solution (w / v)	8 h at 60°C for long contact
Ethanol 95%	8 h at 60°C for long contact
Isotane	8 h at 60°C for long contact
EXTRACTANTS	**TERMS (TIME AND TEMPERATURE) *
Distilled water	2 h at 250°F followed by net chloroform extraction
50%Ethanol	24 h at 120°F followed by net chloroform extraction
N- ephane)	2 h at 150°F followed by net chloroform extraction
*reference to Reg. (UE) n.10/2011, and subsequent updates.	
** reference to FDA 21 CFR 177.1630	

In table 8: terms of analysis carried out for migration test on PIE / PLUMPY LIDS

TABLE 8 – TEST CONDITIONS	
SIMULANT *	TERMS (TIME AND TEMPERATURE) *
3% acetic acid in aqueous solution (w / v)	10 days at 40°C for long contact
Distilled water	10 days at 40°C for long contact
Ethanol 95%	10 days at 40°C for long contact
*reference to Reg. (UE) n.10/2011, and subsequent updates.	

The global migration limit, together with other specific restrictions to which the monomers and / or additives present in the material may be subjected, are in compliance with the conditions of use mentioned above. The statement is supported by analytical tests conducted in accordance with Regulation (EU) No. 10/2011 or based on calculations made considering the content of the substances subject to migration limits.

The calculations were made assuming that 1kg of food comes into contact with 6 dm2 of packaging material

EXCLUSIONS

The articles are not suitable to get in contact with foodstuff that differ from the ones reported in table 5

MAXIMUM PROCESS TEMPERATURE:

PET LIDS: Use at temperatures between -18 and 60° C.
Not suitable for oven or microwave.

PLA LIDS: Use at temperatures between 0°C and 40° C.
Not suitable for oven or microwave and freezer.

R-PET LIDS: Use at temperatures between -18 and 70° C.
Not suitable for oven or microwave



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Vaatimustenmukaisuusilmoitus koskee seuraavia Ki-Sal Oy:n maahantuomia ja myymiä tuotteita:

Ki-Sal tuotekoodi	Tuotekuvaus ja toimittajan tuotenumero
ECO8027222NCT	Kartonkivuoka 8027222NCT, musta, 1200kpl/ltk
ECO809020NCT/1	Paperivuoka 809020NCT/1, musta, 1540kpl/ltk
ECO8011320NCT	Paperivuoka 8011320NCT, musta, 1100kpl/ltk
ECO8016030NCT	Kartonkivuoka 8016030NCT, pyöreä, musta, 1040kpl/ltk
ECOTP27222K	Kansi TP27222 (vuolle 8027222), 300kpl/ltk
ECO8011320B	Paperivuoka 8011320B, ruskea, 1200kpl/ltk
ECO8013520B/2	Paperivuoka 8013520B/2, ruskea, 1620kpl/ltk
ECO715050PV	Muffinssivuoka 715050PV, tulppaani, vihreä, 3200kpl/ltk
ECO716050B	Muffinssivuoka 716050B, tulppaani, ruskea, 2400kpl/ltk
ECO717550	Muffinssivuoka 717550, tulppaani, Valkoinen, 2400kpl/ltk
ECO8015550BG-675	Paperivuoka 8015550BG, ruskea/kulta, 675kpl/ltk
ECO8015550C	Paperivuoka 8015550C, kaakao, 300kpl/ltk
ECO8015550G	Paperivuoka 8015550G, kulta, 675kpl/ltk
ECO8015550GG	Paperivuoka 8015550GG, ruskea/kelt, 675kpl/ltk
ECO8022025B/1	Paperivuoka 8022025B/1, ruskea, 900kpl/ltk
ECO8022025GK	Paperivuoka 8022025B/1, kulta, 900kpl/ltk
ECO8027024B	Paperivuoka 8027024B, ruskea, 192kpl/ltk
ECO8027222B	Kartonkivuoka 8027222B, ruskea, 1200kpl/ltk
ECOT71501110	Tarjotin T71501110, tulppaani, pahvi, 70kpl/ltk
ECO916050	Muffinssivuoka 916050, lotus, valkoinen, 2160kpl/ltk
ECO916050B	Muffinssivuoka 916050B, lotus, ruskea, 2160kpl/ltk
ECO916050PA	Muffinssivuoka 916050PA, lotus, persikka, 2160kpl/ltk
ECO8027222G	Kartonkivuoka 8027222G, kulta, 1200kpl/ltk
ECO717550B	Muffinssivuoka 717550B, tulppaani, ruskea, 2400kpl/ltk
ECO717550PA	Muffinssivuoka 717550PA, tulppaani, Persikka, 2400kpl/ltk
ECO8019825B	Paperivuoka 8019825B, ruskea, 900kpl/ltk
ECO8019825PORO	Paperivuoka 8019825STKSO, Porokylä, 900kpl/ltk
ECO8019962BG-780	Ruskea+kulta paperivuoka 8019962BG, 780kpl/ltk
ECO806237B	Muffinssivuoka 806237B, ruskea, 4050kpl/ltk
ECO806816B	Kartonkivuoka 806816B, ruskea, neliö, 2610kpl/ltk
ECO807820B1	Paperivuoka 807820B, ruskea, pyöreä, 3060kpl/ltk
ECOPB10030-450	Paperivuoka PB10030, pyöreä, ruskea/kulta, 450kpl/ltk
ECOPB10030PG	Paperivuoka PB10030PG, pyöreä, keltainen, 450kpl/ltk
ECOPB15535	Paperivuoka PB15535, pyöreä, ruskea/kulta, 540kpl/ltk
ECOPB15535PBL	Paperivuoka PB15535PBL, pyöreä, sininen, 270kpl/ltk
ECOPB15535PG	Paperivuoka PB15535PG, pyöreä, keltainen, 270kpl/ltk
ECO808040B	Paperivuoka 808040B, ruskea pieni, 600kpl/ltk
ECO808040BG	Paperivuoka 808040BG, ruskea/kulta, pieni, 600kpl/ltk

ECO808040GL	Paperivuoka 808040GL, punainen, pieni, 600kpl/ltk
ECO809020B2/4	Paperivuoka 809020B, ruskea, 2250kpl/ltk
ECOMT224	Muffinssivuoka MT224, valk, 100kpl/ltk
ECOMT224ST	Muffinssivuoka MT224ST, monivärinen, 100kpl/ltk
ECOMT424	Muffinssivuoka MT424, valk, 100kpl/ltk
ECOPA6045GG	Paperivuoka PA6045GG, pyöreä, ruskea/kulta, 2000kpl/ltk
ECO8016030B	Kartonkivuoka 8016030B/1, pyöreä, ruskea, 1200kpl/ltk