

DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

It is hereby declared that the items listed in Table A comply with the following legislation and subsequent amendments/rectifications:

The European Union Legislation:

Regulation 1935/2004/EC

Regulation 2023/2006/EC

European Parliament and Council Directive 94/62/EC

Regulation 10/2011/EC (for containers made by paper / trayboard + PET) Regulation 2022/1616/EC (for R-PET lids)

The following Italian Legislation:

DPR 777/82 and subsequent updates and amendments

DM 21/03/1973 and subsequent updates and amendments

D.Lvo 108/92 and subsequent updates and amendments

D.Lvo 152/2006 and subsequent updates and amendments For environmental standards

Other Legislation:

BfR Recommendation XXXVI, BfR XXXVI/2

Code of Federal Regulations, Food and Drugs (FDA), 21 CFR Ch. I § 176.170, § 176.180, § 177.1630 for Plastic Lids

Inks are in conformity with the requirements stated by EUPIA

The materials / articles mentioned above meet the purity requirements established by the Ministerial Decree of 21.03.1973 and the following composition requirements:

- Material suitable for contact with food for which migration tests are required
(at least 75% fibrous matter, at most 10% bulking substances, at most 15% auxiliary substances)
- Material suitable for contact with food for which migration tests are not required
(at least 60% fibrous matter, maximum 25% filler substances, maximum 15% auxiliary substances)

Restrictions related to heavy metals migration, PAA and BPA

The material and products respect the specific release limits defined related to heavy metals, aromatic amines and bisphenol A (BPA)

Dual use substances



Ecopack SpA
Via della Masolina 24, 10040 Piobesi
Torinese (TO) - Italia
tel. +39 011 9657657 - fax +39 011
9657180
www.ecopack.com - email:
info@ecopack.com
P. IVA e CF: IT05469550015

TABLE A

The materials / articles are manufactured with:

<i>Ecopack Item Code</i>	<i>Description</i>	<i>Material Description</i>
515065FF	PLUMCAKE 150*65*50H STD DESIGN	Realized by gluing two pieces of paper. Internal side: smooth natural paper. External side: vertical wave brown paper. Paper produced with pure virgin fibre Grammage: 70 + 80 gsm +/- 5%

Store the boxes closed, in cool and dry place (relative humidity: 40 and 55%, temperature: 20-25°C)

This Declaration is valid as of the date specified below and it will be replaced if significant changes in the material's production alter any essential requirements in terms of compliance or if the legislation specified in this declaration has been amended and updated in such a manner as to require a new evaluation of compliance.

This Declaration is valid in any case valid for a maximum of two years.

Date: 05/02/2025

Surname and name: Ferri Annalisa

Position: CEO

ecopack
Ecopack SpA
Via della Masolina 24, 10040 Piobesi Torinese (TO) - Italia
tel. +39 011 9657657 - fax +39 011 9657180
www.ecopack.com - email info@ecopack.com
P.IVA e CF 05469550015




Ecopack SpA
Via della Masolina 24, 10040 Piobesi
Torinese (TO) - Italia
tel. +39 011 9657657 - fax +39 011
9657180
www.ecopack.com - email:
info@ecopack.com
P. IVA e CF: IT05469550015

DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS MADE WITH PAPER AND CARTONBOARD INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

PAPER FOOD PACKAGING MOLDS / PAPER CUPS

We hereby declare that paper molds are suitable for packaging of bakery products, dry and fatty foodstuffs.

MAXIMUM PROCESS TEMPERATURE:

-Maximum processing temperature: 220°C in traditional oven

-Minimum processing temperature: - 18°C

-Store the boxes in cool and dry place (relative humidity: 40 and 55%, temperature: 20-25°C)

Our products comply with BfR XXXVI and XXXVI/2. Paper and Paperboard for Baking Purposes.

Paper and paperboard produced in accordance with BfR Recommendations must not be used at temperatures greater than 220 °C; for the use in microwave ovens a temperature of 150 °C must not be exceeded.

Kindly note that the paper is not a static materials and it's affected by many different factors during baking time (as aqueous components, Fats, sugars, baking oven, time,...)

The customer can safely use our products up to 220°C and also at lower temperatures, according to the recipe.

Customers use our products for a wide range of recipes, both salty and sweet.



Ecopack SpA
Via della Masolina 24, 10040 Piobesi
Torinese (TO) - Italia
tel. +39 011 9657657 - fax +39 011
9657180
www.ecopack.com - email:
info@ecopack.com
P. IVA e CF: IT05469550015

DECLARATION OF COMPLIANCE FOR MATERIALS AND ITEMS MADE INTENDED TO COME INTO CONTACT WITH FOODSTUFFS

LIDS for PIE / PLUMPY

It is hereby declared that the R-PET LIDS for PIE / PLUMPY are intended for direct and indirect contact with food, supplied to you for the packing of: Dry, fatty, acids foodstuffs.

GLOBAL MIGRATION and SPECIFIC RESTRICTIONS

Substances subject to restrictions

We declare that the material does not contain substances subject to restrictions in the aforementioned legislation and respects the global migration limits and specific restrictions.

The results of the tests carried out are reported below.

Heavy Metals (see Table 6)

TABLE 6		
METAL	SML	RESULTS
Cd	Absence (mg/kg)	ND
Pb	Absence (mg/kg)	ND
Al	1	ND
BA	1	ND
Co	0.05	ND
Cu	5	ND
Fe	48	ND
Li	0.6	ND
Mn	0.6	ND
Zn	5	ND
Ni	0.02	ND

In table 8: terms of analysis carried out for migration test on PIE / PLUMPY LIDS

TABLE 8 - TEST CONDITIONS	
SIMULANT *	TERMS (TIME AND TEMPERATURE) *
3% acetic acid in aqueous solution (w / v)	10 days at 40°C for long contact
Distilled water	10 days at 40°C for long contact
Ethanol 95%	10 days at 40°C for long contact

**reference to Reg. (UE) n.10/2011, and subsequent updates.*

The global migration limit, together with other specific restrictions to which the monomers and / or additives present in the material may be subjected, are in compliance with the conditions of use mentioned above. The statement is supported by analytical tests conducted in accordance with Regulation (EU) No. 10/2011 or based on calculations made considering the content of the substances subject to migration limits.

The calculations were made assuming that 1kg of food comes into contact with 6 dm² of packaging material

MAXIMUM PROCESS TEMPERATURE:

R-PET LIDS: Use at temperatures between -18 and 70° C.
Not suitable for oven or microwave



Ecopack SpA
Via della Masolina 24, 10040 Piobesi
Torinese (TO) - Italia
tel. +39 011 9657657 - fax +39 011
9657180
www.ecopack.com - email:
info@ecopack.com
P. IVA e CF: IT05469550015