

**DECLARATION OF COMPLIANCE FOR MATERIALS AND ARTICLES
INTENDED TO COME INTO CONTACT WITH FOOD
PAPER KRAFT PET LAMINATED RANGE
(Revision 0: 2022, 1st of July)**

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Hereby declare that the products mentioned below:

20SAB/KR/SD65FL	PAP15K65FL	SAND LINED 65MM FSC MIX CREDIT KR 1X500P
20SAB/KR/SD75FL	PAP15K75FL	SAND LINED 75MM FSC MIX CREDIT KR 1X500P

Which consist in a kraft/white multilayer board (fresh and virgin fibers) lined on the interior side with a PET lamination film (no adhesive)

Comply with the following regulations:

- **1935/2004** : Regulation (EC) of the European parliament and of the council of 27 October 2004 on materials and articles intended to come into contact with food.

In the following condition of use:

- Wet, dry and fatty foodstuffs.
- Storage in the freezer / fridge, room temperature or below (up to 40°C for more than 24hrs).
- Do not use for de-freezing and/or re-heating of food in microwave or conventional oven.

Paper board complies with

- German BfR recommendation XXXVI

PET Lamination complies with 10/2011/EU and amendments.

The products we supply comply with the overall migration limit of 60 mg/Kg or 10mg/dm² as laid down in regulation 10/2011/EU.

Test condition :

- 4h at 100°C (OM6), Acetic Acid 3% (simulant B), Ethanol 10% (simulant A)
- 2h at 175°C (OM7), Vegetable Oil (Olive Oil) (simulant D2).

Substances submitted to Specific Migration Limit (SML) have been used:

- 3% Acide Acetic in Aq. Solution 10 days at 60°C and 8h at 100°C

<i>Component</i>	<i>PM reference.</i>	<i>Restriction</i>
Terephthalic Acid	24910	SML = 7.5 mg/kg
Ethylene Glycol	16990	SML (T) = 30 mg/kg
Antimony Trioxide	35760	SML= 0.04mg/kg (expressed as antimony)
Isophthalic acid	19150	SML=5mg/Kg

- **2023/2006/CE** : commission regulation from 22/12/2006 on good manufacturing practice for material and articles intended to come into contact with food.
- Polyester (PET) film contains additives which are also food additives and flavorings ('Dual Use Additives'), based on the provisions of Article 11 (3) of Regulation (EU) No.10/2011 as proprietary substances. These are present at less than 1% of minimum limits allowed in food identified in Regulation (EU) No 1333/2008 as amended.
- Bisphenol A and phthalates are not used in the manufacturing process.
- **94/62/CE**: directive of the parliament and the council from 20/12/1994 on packaging and packaging waste
 - Concentration level of heavy metal <100ppm
 - No dangerous substances identified
 - Waste management: recycling with paper stream or recovery as energetic source (in an approved incinerator).

Shelf life: 2 years under normal storage condition: dry, ambient temperature, in original packaging, not exposed to light.

According to the European legislation in force, this is the responsibility of the end user to verify the technical suitability of the product for his specific intended use.

This letter replaces all previous versions.

Valid two years.

This declaration is done for **KI-Sal Oy**
Nivelles, 18/09/2023



Isabelle Ernotte
QE Manager